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## White FDA Approved EPDM Rubber 60° shore WJ163 FDA 21 CFR 177.2600 & BSE/TSE Free and EU1935/2004 compliant

PROPERTIES	TEST METHOD	VALUES FPS UNITS	TEST METHOD	VALUES METRIC UNITS
SPECIFIC GRAVITY	DIN 53508	1.4 (+/-0.5)	ASTM D297	1.3
HARDNESS	DIN 53505	60 ± 5 SH A	ASTM D2240	60 ± 5 SH A
TENSILE STRENGTH (MIN)	DIN 53504	715 PSI	ASTM D412	50 KG/CM2
ELONGATION AT BREAK (MIN)	DIN 53504	300%	ASTM D412	300
COMPRESSION SET (70 °C/24 HRS/25% SET) (MAX)	DIN ISO 815-1	40%	ASTM D395 METHOD B	40
TEAR RESISTANCE (ANGULAR) MIN	DIN 53515	101 LBS/INCH	ASTM D624	18 KG/CM
CHANGE IN PROPERTIES				
HEAT AGEING (72 HRS. AT 70 °C)			ASTM D573	
HARDNESS (PTS)		+ 5 (MAX)		+ 5 (MAX)
TENSILE STRENGTH (%)		+ 10/ - 10		+ 10/ - 10
ELONGATION AT BREAK (%)		+ 10/ - 20		+ 10/ - 20
POLYMER CONTENT (NITRILE)		100%		100%
CHEMICAL RESISTANCE				
OZONE		EXCELLENT	ASTM D 1149	EXCELLENT
DILUTE ACIDS AND BASES		EXCELLENT		EXCELLENT
CONCENTRATED ACIDS AND BASES		EXCELLENT		EXCELLENT
OILS		NOT RECOMMENDED		NOT RECOMMENDED
SOLVENTS		NOT RECOMMENDED		NOT RECOMMENDED
TEMPERATURE RANGE		-25° TO +140°C		-25° TO +140°C
COLOUR		OFF WHITE		

Test Name - Determination of amount of extractives. Method: With reference to US FDA 21 CFR 177.2600

Extractants	Test Condition	Amount of Extractives mg/inch²	Acceptable Limit mg/inch²	Conclusion
		1		
Distilled Water	70 °C for 2 hours	10	20	Pass
n-Hexane	70 °C for 2 hours	100	175	Pass

## Note:

- mg/inch² denotes Milligram per square inch 1.
- °C denotes Degrees Celsius 2.

## Disclaimer

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